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# MINISTRY OF WATER RESOURCES

PAR-5B

BANGLADESH WATER DEVELOPMENT BOARD

# **MEGHNA ESTUARY STUDY**



#### **TECHNICAL NOTE MES-024**

STATUS SURVEY VESSELS AND EQUIPMENT

August 1998

DHV CONSULTANTS BV

in association with

KAMPSAX INTERNATIONAL DANISH HYDRAULIC INSTITUTE **DEVELOPMENT DESIGN CONSULTANTS** SURFACE WATER MODELLING CENTRE AQUA CONSULTANTS AND ASS. LTD.

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Technical Note on:

STATUS SURVEY VESSELS AND EQUIPMENT

Dhaka, April	1998	
Project Name	:	Meghna Estuary Study (MES)
Location	:	Meghna Estuary
Key words	:	State of "Anwesha", tender vessels, equipment Outstanding repairs, continuation of operations
		Operational time. Exploitation and operational costs

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#### 1. PREAMBLE AND CONCLUSIONS

This report is made up within the objectives of the Mission Technical Advisory on the Institutional Arrangements for Meghna Estuary Development. The report is also a continuation of previous missions under the Activity BD 012101 of the Foreign Affairs of the Netherlands / Royal Netherlands Embassy – Dhaka, in relation to the Meghna Estuary Study (MES) project.

Previous mission reports date from:

- June 1995 repairs of the survey vessel "Anwesha" Estimate of expected works and costs for outstanding maintenance of Anwesha including new survey equipment for the MES project.
- March 1996 repairs of the survey vessel "Anwesha"
   Final inspection of the works carried out on "Anwesha" prior to mobilisation of the vessel for the MES project.
- November 1996 maintenance advice.
   Provisional report and scheduled advice for maintenance, especially in relation to the propulsion- and other mechanical systems on board of the Anwesha.

A sort review of past activities of the Anwesha is attached as Appendix A.

The objective of the mission is to prepare a concrete plan for the future of the Anwesha with its pertaining boats and equipment with operation based on commercial principles. The conclusion in this regard has been laid down in the Mission report dated March 7, 1998.

As summary, it can be concluded that the Anwesha in its present state is still fit for another 8-10 years service under the provision that certain maintenance/ repairs will be completed.

Continuation of its operational condition has a financial consequence. These costs can be considered in principle on a yearly repeating basis, however is excluding any calamity.

From the past period of activities under the MES project, an operational period has been achieved of about 65% of the year (about 235 calendar days). The remaining time has been spend to waiting and repairs.

A commercial cost figure can be prepared by the future operators according the example calculation presented in Chapter.

### 2. PRESENT STATE OF ANWESHA AND OTHER EQUIPMENT

#### 2.1 <u>m.v. ANWESHA</u>

With reference to the Appendix B- giving the status of November 1996, a number of recommendations have been followed up or have been implemented under the MES-project.

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From the recommendation of November '96 the following subjects remain:

Ad 4) Major overhaul of the propulsion- and generator engines. As result of the visit together with the engineer of Caterpillar, an offer for spare parts and supervision of the overhaul by an engineer of Caterpillar from the Netherlands was presented. As follow up a repair has been undertaken by the engineer of the Anwesha starting in February 1998 (?). For this overhaul a number of spares are procured by DNV-MES. However it is not clear if this

overhaul is completely covering the advised works, e.g. if replacement of main bearings is incorporated.

It is therefor strongly recommended that DNV-MES prepares a complete report, based on the engineers logbook, giving a full statement of all replacements, parts used and adjustments made to the propulsion-, generator-, harbour- and tender engines.

Ad 6) Additional measures not yet executed:

- Installation of propeller shaft brakes
- Installation of a frame around the propellers against wires
- Adaptation of propeller shaft seal.
- 2.2 Tenderboats T3 and T4

The aluminium tenderboats – hull in very good condition. Continuous attention has to be paid to the impeller clearance inside the waterjet housing. In time replacement is the only way to ensure the speed of the boats. Wear is due to shallow water conditions containing sand particles.

- 2.3 <u>Inflatable speedboat</u> The rubber dinghy with outboard motor is in reasonable good condition.
- 2.4 <u>Survey equipment</u> A visual check is insufficient to judge the status. All equipment is in operational condition. An inventory of the survey equipment and pertaining software is attached as Appendix D.

### 3. TECHNICAL ITEMS STILL OUTSTANDING/ ADDITIONAL

#### 3.1 <u>Outstanding (reference Chapter 2)</u>

#### Major overhaul (item 4))

The overhaul should be completed with a full detailed report of the extend of undertaken repairs.

#### Additional measures (item 6)

- Installation of propeller shaft brakes
- Installation of a frame around the propellers against wires and fishing nets
- Adaptation of propeller shaft seal,

Above mentioned measures have (probably) not been implemented for reasons of financial impact and time.

Nevertheless, and although the Anwesha and her tenders have been able to complete the envisaged survey schedule in the MES project, the additional measures remain important to be carried out in direct future.

It should be noted that principle drawings could be made available for:

- Installation of propeller shaft brakes
- Adaptation of propeller shaft seal,

Procurement of these items is at limited costs.

The "Installation of a frame around the propellers against wires", remains a sensitive subject which should be taken up with the Classification Society. This Body might object in principle for reasons of danger when grounding the vessel. A basic drawing can be made available.

- 3.2 Additional technical items to ensure/ improve future operations:
  - 1) To balance the PS generator engine presently subject to vibrations when running on 100 % load
  - An additional echosounder tube might be installed on SBside from maindeck through SB aft fuel storage tank- housing the presently mounted outboard transducer. Within the experienced operational conditions of the past period, this outboard position is too hazardous and subject to vibrations.
  - 3) PS and SB waterstorage tank to be separated by valves in such way that heel compensation can be done by ballasting with fresh water.

- 4) Repair of harbour set control panel
- 5) Battery charger, made Sailor, needs repair
- 6) Navigational echosounder: transducer positioned in a well in the foreship needs replacement (dry docking required)
- 7) Procurement and installation of a new condenser unit for central Airco installation
- Procurement of four (4) numbers off propellers (2\*SB + 2 \* PS) The present (fitted) propellers have been repaired now too many times. The spare propellers are in a poor condition and not worth too be repaired again.

#### 4. CONTINUATION OF OPERATIONAL CONDITION OF M.V. ANWESHA

#### 4.1 Spare parts consumption and position.

The registration system used in Chittagong where the main bulk of spares are based is not adequate.

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Incoming spares have been accurately recorded batch-wise, however this system doesn't give an easy itemised reference of incoming/ outgoing/ remaining stock.

For the onboard spares, the engineer has made up an itemised system suitable to be converted into a computer spreadsheet system.

After Nov. 1996, another batch of spares has been procured by MES in Nov 1997. A complete review of procured and used parts could not be made in the short period of the mission.

The total value of procured parts since November '96 amounts about Dfl 150.000, =, including a new propulsion gearbox.

The exchange of (main) parts during the period Nov. 1996 – Feb 1998 is given in Appendix C. This listing refers only to main repairs of 1 mainengine, 1 generator engine, harbour engine and tender engines.

#### 4.2 General recording of events

<u>The present engineer has set up a Logbook for engineroom events</u>. Logging of events is done by the engineer in a form of computer statements, using a standard lay out, presenting:

- running hours of each engine
- fuel consumption of each engine
- lube oil consumption of each engine

A separate computer for the engine room would be most helpful.

The procedure for measuring the fuel consumption is rather complicated. A solution for this is a rather expensive measuring system of a consumption meters in the relevant 5 supply lines and at least one return line meter, however not common for such a small vessel.

Based on the detailed measurements carried out during last year operations, average fixed consumption figures are calculated by the engineer. These figures have been compared with theoretical figures and look quite acceptable. A comparison of theoretical and actual (calculated) figures is presented in Appendix F. The present responsible captain keeps a logbook for sailing operations. Due to lack of time, this book has not been verified.

The continuation of these recordings remains important.

A separate computer with printer made available to captain and/or engineer would make the recording easier.

#### 4.3 <u>M.V. Anwesha</u>

a) Lifetime

The age of the vessel is now about 18 years. A normal lifetime of 25 years is applied based on depreciation.

However, under the condition of proper maintenance lifetime up to and over 30 years is not uncommon.

b) Class certification

The vessel is classified under Lloyd's. The continuation of the hull and machinery certificates should be followed up as by schedules of the Classification Bureau.

Although this is no guarantee, it safeguards minimum regular inspection and an assessment of the hull condition and propelling installation.

c) Major engine overhaul - See Chapter 3.1.
 A part of the job has started in Feb 1998 by replacement of the 8 cylinders complete with liners of the PS main engine.
 The SB generator engine has been repaired for a cracked cylinderhead cover.

Overhaul to be completed and full report to be submitted.

d) Additional modifications/ improvements See Chapter 3.2.

#### 4.4 Tenderboats T3 and T4

The condition of these boats with an aluminium hull is very good. The boats have been procured 1990.

The main concerns are:

- Proper maintenance of the engines.

- Regular inspection of the pumpjet. Especially the clearance of the impeller in the housing shall be regularly inspected and if required parts to be changed.

- 4.5 <u>Inflatable speedboat</u> No further comments
- 4.6 <u>Hovercraft</u> Not yet available, no further comments

#### 4.7 <u>Survey equipment</u>

Maintenance of gear/equipment exposed to weather/ waterconditions. The storage of computer equipment shall be in a conditioned space also when not in use.

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#### 5 PENDING REPAIR- AND IMPROVEMENT COSTS

#### Repair costs

These costs refer to the remaining engine overhaul costs and the costs for additional measures for improvement of future operations.

#### Costs estimate

1) remaining engine overhaulcosts – parts	Dfl	40.000
2) shaft brakes	Dfl	4.000
3) propeller frame – design and fabrication	Dfl	10.000
4) new shaft seals (2 + 4 spare)	Dfl	3.000
5) balancing PS generator engine	Dfl	p.m.
6) additional echosounder tube	Dfl	5.000
7) Waterstorage change into ballast system	Dfl	5.000
8) new transducer for navigational echosounder	Dfl	4.000
9) new condenser for central airco installation	Dfl	5.000
10) Procurement of 4 new propellers	Dfl	40.000
11) administration computer on board	Dfl	4.000
total costs, excluding import duties (abt 72,5%)	Dfl	120.000
assistance from The Netherlands/ contingencies	Dfl	30.000
Total advised budget	Dfl	150.000

Note: costs are excluding transport

#### 6. OPERATIONAL TIME PER YEAR

A recording of "trip days" is presented in Appendix E.

The recorded trips are split up in actual sailing/ surveying days and waitingand/or repair days.

The average duration, including some waiting time, of each trip is about 18,5 day = 2,5 weeks.

As rough indication for the year 1997, the operational period counts about 235 days, which equals 65% calendar days.

The extrapolation of repair days to 95 days on a yearly base, seems a bit too exaggerated and might be limited to about 70 days.

The remaining time might than be split in 15% waiting days per year and 20% repair/maintenance days per year.

The conclusion of 65% operational time per year might be disputable on the basis of 14 months operation in the MES project. The weather conditions can play an important role also. On the other hand other type of vessels, such as dredgers which are exposed to similar problems and also fighting always maintenance and repair problems, come to similar operational percentiles.

#### 7. EXPLOITATION COSTS

#### 7.1 Capital costs

Basically the yearly capital costs consist of:

- depreciation
- costs of interest for loans

For cost-price calculations (in case yearly income is unknown or neglectible) loss of interest on "own invested capital" might be considered.

Depreciation might be governed by the economical- or technical lifetime. In an economical consideration the depreciation might be subject to fiscal regulations. In a technical consideration the lifetime might be spread over 20-25 years for the Anwesha (this will be much lower e.g. for a Hovercraft). Instead of a linear depreciation, higher "start" depreciation can be used against a lower "end" depreciation (e.g. start 1,6\* average depreciation against end 0,4\* average depreciation). However in such case the costs for maintenance and repair have to be distributed in a correct way: viz. increasing costs at ageing of the vessel.

Interest is in fact only applicable for calculation of the commercial profit.

Although above costs considerations are not be applicable for the Anwesha with appertaining boats and equipment for historical reasons, a rough impression of life-time and values might be given as follows:

Equipment	Procurement	Lifetime Market	Replacement
	Date /price	remaining price price	price
Anwesha	1980	25 years	1999
	Dfl 4 mill.	Dfl 1,3 mill.	Dfl 7,5 mill.
	Taka 80 mill.	Taka 26 mill. Taka 20-40 m	uill. Taka 150 mill.
Tenders	1990	15 years	1999
	Dfl 0,15 mill	Dfl 0,1 mill	Dfl 0,3 mill
	Taka 3 mill	Taka 2 mill	Taka 6 mill
Hovercraft	1998		1999
(+ rubberboat)	Dfl 0.2 mill	Dfl 0,2 mill	Dfl 0,2 mill
	Taka 4 mill	Taka 4 mill	Taka 4 mill
Survey equip.	1996	5 years	1999
(incl process	Dfl 1,0 mill	Dfl 1,0 mill	Dfl 1,0 mill
and	Taka 20 mill	Taka 20 mill	Taka 20 mill
post-process)			



#### 7.2 Operational costs

To establish figures for operational costs in future, the respective items are elucidated where considered applicable or relevant to this report.

Operational costs consist of costs for:

- 1) maintenance and repair
- 2) Fuel- and lubrication oil
- 3) Fresh water
- 4) Staffing salaries and extra remuneration's

5) Victuals

- 6) Management- and shore provisions
- 7) (Harbour and pilot services)
- 8) (Insurance's)

#### 7.2.1 Estimated costs schedule for regular maintenance

Because of the mainly shallow-water conditions where the surveys are made, the Anwesha is functioning more as a mother/supply vessel for the tenders than being engaged herself in surveying. The tenders (and Hovercraft) do the actual survey work.

This results in the following "running hours" for various engines: <u>m.v. Anwesha</u>

Main engines	1500 hours each/ year
Generator engines (9 hours each/day)	2500 hours' each/year
(2 generators*9 hrs*235 days - ~ 4250 hours +	- waiting – ~5000 hrs)
Harbour engine (6-hours/ night)	1500 hours

Tenderboats

1500 hours each/ year

A basic maintenance schedule is attached as Appendix G (already presented in the previous report). This schedule remains still applicable and has been only revised for the running hours for the generator sets (2500 hours i.l.o.1500 hours).

Based on the running hours a cost esitimate schedule is presented in Appendix H.

It can be concluded from this Appendix that about Taka 1,3 million for Anwesha and Taka 0,35 million for the tenderboats is needed. An extra allowance for the survey equipment, Hovercraft, rubberboat etc might be added of at least Taka 0,1 million.

Total budget required is than about Taka 1,75 million on a yearly base. It should be realised that this estimate is adequate for let's say the coming 3 years. On the long term, other events might occur e.g. special Class surveys, which include some extra costs.

#### 7.2.2 Fuel-/ lub oil consumption

The consumption during the period Nov. '96 until Feb. '98 has been recorded on board, reference Appendix F.

As already indicated the operations of the Anwesha are limited in surveying.

Due to this the theoretical consumption calculation results in a higher consumption than actual. Especially the consumption of the main engines is lower.

The total consumption (including the tenders) amount about 250 m3 (about 200 tons) fuel oil and 2,5 m3 (about 2 tons) lubricating oil. Petrol for the inflatable raft is not recorded.

All together on a yearly base these costs amount about Taka 3,5 million.

Prices taken into account:

Diesel oil per litre	12,6 Taka
Lubricating oil per litre	54,6 Taka
(Petrol per litre	20,6 Taka)

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#### 7.2.3 Fresh water

Costs of freshwater (potable)/ m3 unknown. No consumption recorded, but costs hereof can be easily retrieved on a yearly basis.

#### 7.2.4 Staff salaries and extra remuneration

It is evident that the present personnel, especially the officers including surveyors, have built up an experience, which is of great value. It is supposed that this team will be kept sufficiently motivated for engagement in future operations. In this context, the remuneration should be in line with seagoing operations. Also during the MES project financial compensations for the staff/crew have been applied. For reasons of discretion salaries have not been further investigated. Since there is a considerable difference in the theoretical staffing schedule and actual schedule as used in the MES project ( see Appendix I), a proper practical schedule should be established first.

#### 7.2.5 Victuals

Costs of victuals for the total crew have not been investigated.

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- 7.2.6 <u>Management- and shore provisions</u> Costs can be split up in management costs as an overhead figure. For shore provisions the actual costs of electrical shore power can be taken into account as well as some maintenance costs for jetty provisions.
- 7.2.7 <u>Harbour- and pilot services</u> Supposed not applicable
- 7.2.8 Insurance's

Applicability depending on the Body responsible for the vessels and equipment.

#### 8. OPERATIONAL COSTS

Based on e.g. 235 operational days per annum and the cost figures for the (applicable) items as derived in Chapter 7, an operational cost figure per day can be determined.

It might be realised that the scope of equipment is such that services can be offered on varying equipment schedules. As example: the Anwesha with or without the tenders or Hovercraft in combination with or without survey equipment.

It seems therefor more logical to make separate cost schedules for the boats and survey equipment with processing and post-processing facilities.

Cost item	Anwesha	Tender 3	Tender 4	Hovercraft	Survey Equipment
	Taka	Taka	Taka	Taka	Taka
Maintenance/ Repair	1,3 million	0,17 million	0,17 million	0,07 million	0,03 million
Fuel-/luboil	2,8 million	0,35 million	0,35 million	0,7 million(?)	n.a
Fresh water	0,5 million(?)	n.a	n.a.	n.a	<u>n.a.</u>
Total	4,6 million	0,525 million	0,525 million	0,8 million (?)	0,03 million
Per day	20,000 Taka	2,500 Taka	2,500 Taka	3,500 Taka	
Staff/crew Salaries + compensation					
Victuals					
Management/ Shore provisions	5				
Estimated Day costs *)	60,000 Taka	5,000 Taka	5,000 Taka	7,000 Taka	10,000 Taka
Commercial Day costs *)	75,000 Taka	6,000 Taka	6,000 Taka	10,000 Taka	15,000 Taka

As a rough but not complete indication, the "operational cost per day" amount:

\*) It is should be realised that these figures are mend as an example and lacking proper figures.

It might be clear that e.g. for the survey equipment additional cost (depreciation/ replacement value) should be taken into account. Also a split up for various survey-, processing and post-processing components have to be made.

In this way a balanced day-cost figure can be made available for internal use as well as for external use in case of hiring-out of equipment.

The figure for an independent unit should be compared with similar local facilities for hire.

J.A. Piët BvS - (Bureau voor Scheepsbouw) Bloemendaal – The Netherlands

1998-04-22

Project: Meghna Estuary Study (MES) Activity: BD 012101 Stage: Operational condition m.v. Anwesha Contractor: BvS/ 1084 –4 Report period: 26-2-'98 – 6-3-'98 Report: review technical condition

#### APPENDIX A

Chronological reviews of the	major activities the m.v. Anwesha.
1980:	Delivery m.v. Anwesha
1991-1992:	Overhaul m.v. Anwesha, docking, replacement
	of tailshaft with bearings and mainengine
	supports, installation of harbour generator,
	engine overhaul (?).
	Lloyds survey.
	Delivery of tender 3 & 4
May 1995:	Inspection & docking of m.v. Anwesha
	Listing of visible repairs and works
	Listing of required parts
	Listing of additional (nautical) equipment for
	future survey installation
March 1996:	Completion of major repairs
	Lloyds survey
June 1996:	Mobilisation of the vessel and completion of
	installation of extra nautical- and survey
	provisions
July- September 1996:	First survey period
November 1996:	Engine inspection by Geveke -Caterpillar dealer
	<ul> <li>the Netherlands</li> <li>Replacement of PS mainengine gearbox</li> </ul>
	Docking of the vessel
December 1996- February 1	998: Engagement in survey works MES
February 1008	including a dry-docking in June/July 1997
February 1998 September 1998	partly overhaul of engines Termination of the MES project
	Long Transition

#### APPENDIX B

The Maintenance advice report of Nov 1996 contained the following recommendations:

- Present responsible engineer needs an assistant to complete the outstanding works as well as regular works on board. Presently only assistance is a greaser.
- 2) Introduce proper procedure for use of network engines.
- 3) Complete outstanding works on board with parts supplied.
- Overhaul Caterpillar engines early 1997 under the lead of engineer from Geveke.

Involvement Caterpillar Bangladesh - Getco by an assistant engineer during overhaul.

Involvement Anwesha engineer and assistant. Parts and tools supply from the Netherlands.

Tarto and toolo suppry nom the retrientings.

Dry-docking for tailshafts (not required for engine overhaul)

- 5) Introduce proper maintenance schedule by: Engineroom logbook.
   Basic maintenance schedule.
   Split of spares in "on board" and "ashore".
- 6) Installation of propeller shaft breaks
   Installation of wire protectors
   Adaptation of propeller shaft seal
   Recording on drawings of changes/ repairs carried out, by own staff or external
- 7) Maintenance of shore power supply at jetty in Chittagong.

Project: Meghna Estuary Study (MES) Activity: BD 012101 Stage: Operational condition m.v. Anwesha Contractor: BvS/ 1084 –4 Report period: 26-2-'98 – 6-3-'98 Report: review technical condition

# **APPENDIX C-1**

Anwesha - Main parts replaced during operational period Nov. '96-Febr '98

Part-name	Quantity	Part-number	
<u>Main engines – Caterpillar</u>			
Nozzles	16	7N9843	
Piston rings	16	8N0822	
Pistons	8	7N3633	
Liners	8	2N6600	
Intake inserts	16	4N5893	
Generator engines - Caterpill	ar		
Nozzles	8	8N8796	
Seals	1	98311	
Sleeves	1	2P3858	
Liners	4	2P8889	
Piston-rings	8	983068	
Seal group	1	1N3216	
Valve group	8	8N8796	
Cylinder head	1	8N1188	
Inlet valve	4	8N8809/2N	2621
Exhaust valve	4	8N8875/5N	0875
Insert inlet	4	7N4448	
Harbourset			
Piston	4	3344- 1717	7102
Metal bearing	4	1902	2100
Sleeve liner	4	6705	5400
Main bearings	5	0900	0200
Thrust late	3	0908	3200
Ring piston	4	1709	9012
Valve inlet	4	0410	0100
Inserts	4	0121	1400
Valve exhaust	4	0411	1102
Inserts	4	0121	1500

Project: Meghna Estuary Study (MES) Activity: BD 012101 Stage: Operational condition m.v. Anwesha Contractor: BvS/ 1084 –4 Report period: 26-2-'98 – 6-3-'98 Report: review technical condition

## **APPENDIX C-2**

Tender T3 and T4- Main parts replaced during operational period Nov. '96-Febr '98

Part-name	Quantity	Part-number
<u>Main engine – Ford Lehmar</u>	1	
Bearing house	2	46133033A
Engine mountings flex	4	52103
Impeller pump	13	SK/7404
Seawater pump	2	24140-3
Inlet valve	1	60939969
Start motor	2	6092295
Solenois assembly	3	1527447
<u>Waterjet unit - PP</u>		
Impeller	1	I0600-503A
Shaft impeller	1	90-307G
Bearing jet 90G151	8	B23127340
Reverse deflector	1	B879050213
Steering cable	1	

# APPENDIX D

# Inventory of survey equipment and software



# 1 Navigation and communication

No.	ltem	A = Anwesha T3 = Tender 3 T4 = Tender 4		nder 3	Comments	
		A	T3 .	T4		
1	GPS receiver	×			(for navigation)	
1	Gyro compass	×	-		(for navigation and survey)	
1	Echosounder	×			(for navigation)	
2	Fluxgate compass		x	×	(for survey)	
1	Autopilot	x				
1	Radar	×				
1	Helmsman's display	×			(used with HYDRO unit)	
2	Helmsman's display (small, portable)		×	×		
1	SSB radio	x			(used with HYDRO unit)	
5	Fixed VHF radio 25 W	x	x		12	
3	Portable VHF radio 5 W with charger	×	×	X	(2 on Anwesha, 1 spare)	
1	Safecom unit	×	×	×		
			1			

## 2 Survey positioning

No.	Item	A = Anwesha T3 = Tender 3 T4 = Tender 4		nder 3	Comments
		A	Т3	T4	
4	RTK receiver (Trimble 7400MSi) with Radtel GXi UHF radio for reference signal transmission	x	x	×	(1 is for reference station) (interchangeable)
1	Tripod				(for reference station)
1	UHF antenna				(for reference station)

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No.	T3 T4		0 ± 1 (37.0	sha nder 3 nder 4	Comments	
		A	Т3	T4	(4)	
1	ADCP current profiler (RDI 600 kHz)	x			(interchangeable)	
1	Knudsen 320 echosounder (30/200 kHz)	x				
2	DESO 14 echosounder (200 kHz)		x	x		
1	S4 current meter with pressure cell, temperature/salinity sensors, tilt compensation, 64 kB data storage, S110 interface unit				(used for profiling with umbilical system or deployed as a self- recording unit)	
2	S/T profiler with battery charger				(portable)	
1	Portable GPS receiver				(borrowed from MES)	
3	Grab sampler				(portable)	
1	Umbilical pumping system, 50 m, with Grundfos pump and McArtney power winch	x				
3	Integrating bottle	x	x	x		
2	Power winch for integrating bottle		x	×	(not yet acquired)	
1	Owen sampler	x				

No.	. Item			esha nder 3 nder 4	Comments
		A	Т3	T4	
3	HYDRO racks with RTK receiver, UHF radio, HYDRO PC, display and keyboard	×	x	×	(interchangeable)
1	ACQ rack with ADCP PC, ACQ PC, display and keyboard	x			(can be shifted to T4 or T4)
2	Backpack tape storage units				(portable)
1	SAFECOM PC	×			(also serving as a spare)
1	Compaq notebook PC with charger				(portable, for reference station set-up)
3	SVGA monitors	×			
2	OKI Microline 380 matrix printers	x			
			1	1	

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# 4 Data logging and storage

### 5 Power supply

HP Laserjet 5L

CD ROM drive

Roland A3 pen plotter

1

1

No.	Item	A T3 T4	= Anwe = Te = Te	Comments	
		A	ТЗ	T4	
2	24 V 12 A power supply	×			
1	UPS Netpro 220 V 2000 W	×			
2	12-24 V DC/DC converter		x	x	
2	24 V battery unit		×	×	(for HYDRO rack, interchangeable)
2	24 V battery unit		×	x	(for power winch, interchangeable)
1	24 V battery unit				(for reference station)
2	12 V charger		x	x	

#### 6 Bottles

140.	lo. Item 1 I bottles 25 I bottles	A T3 T4	Anwesha T3 = Tender 3		
		A	Т3	T4	
					(for suspended sediments)
					(for settling distribution)
					g distribution)

### 7 Miscellaneous

No.	Item	A T3 T4		isha nder 3 nder 4	Comments	
		A	ТЗ	T4		
1	Electronic toolbox					
1	Multi-meter					
1	S4 mooring string				(not yet acquired)	
3	Portable lamp				(not yet acquired)	
1	Portable lantern (for country boat)				(not yet acquired)	
2	Light anchors				(not yet acquired)	
5	Light marker buoys (low-cost)				(not yet acquired)	
1	Measuring tape	_			(not yet acquired)	

#### Consumables 8

No.	Item			esha nder 3 nder 4	Comments
		А	ТЗ	T4	
	Paper rolls for Knudsen echosounder				
	Paper rolls for Deso echosounder				
	Log sheets				
	Plastic bags for bed samples				
	Lables for bottles and bags				
	Printer paper for OKI Microline				
	A4 paper for HP Laserjet				
	Data storage tapes				
	1.4 Mb floppy diskettes				
	2 mm nylon rope				
	4 mm nylon rope				
-	15 mm PE rope				
	4 mm chain				
	Assorted shackles				

#### 9 Software

No.	ltem	A T3 T4		sha nder 3 nder 4	Comments
		A	ТЗ	T4	
3	HYDRO software, with dongle	x	x	×	
1	ACQ software				
4	Trimble GPS remote control, with dongle				
1	S4 communication and data downloading				
1	Transect software (for ADCP)				

#### Manuals etc.

No.	ltem	A T3 T4		sha nder 3 nder 4	Comments
_		А	ТЗ	T4	
3	Log books	x	×	×	
1	BIWTA Tide Tables	×			5
1	Geodetic survey report, SWMC June 1996	x			5
1	MES survey guidelines	×			
1	Trimble 7400MSi operation manual	×			
1	DESO 14 operator's manual	x			
1	S4 user's manual	×			
1	RDI 'Read this first' (for BB-ADCP)	×			
1	ADCP technical manual (RDI)	x			
1	Transect user's manual (RDI)	x			
1	HYDRO installation guide	x			
1	HYDROedit user's guide	×			
1	HYDROtransfer user's guide	×			
1	HYDROnav user's guide (with addendum)	×			
1	OKI microline 380 printer handbook	×			
1	McArtney electrical/optical slip ring handbook	×			
1	Knudsen 320M marine echosounder operator's manual	×			
1	LF325 (S/T profiler) instruction manual	x			
1	Sailor VHF technical manuals for (1) compact VHF and (2) battery charger	x			
1	Philips message handling software, operator's guide	x			
1	Grundfos installation & operating instructions (for sediment pump)	x			
1	Backpack user's guide	x			
1	Backpack CD-ROM drive system	x			
1	Logitech (PC mouse) user's guide	x			
1	CTC1 trickle charging station info sheet	x			
1	MS-DOS user's guide	x			

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## (continued)

#### Manuals etc. (continued)

No.	Item		= Anwesha = Tender 3 = Tender 4		Comments
		A	· T3	T4	
1	SBC-455 486 CPU card user's manual	×			
1	Using your backup software	×	x		
1	SRH VHF radio owner's manual	×			
1	CXL 2-3 LW antenna specification sheet	×			
1	Ladac battery charger, directions for use	×		-	
1	Roland XY plotter, user's manual	×			
1	Radtel GXI operations manual	x			
1	Sailor manual for 24/12 V regulator	×			
1	Sailor VHF RT2048 compact programme	x			
	-				

# APPENDIX E

100 BAR			days	days	repair	
Sailing trips			operation	wait	days	
2	16-11-96	22-dec	24	4		
3	26-12-96	13-1-97	18	3		
4	22-1-97	14-2-97	23	5		
5	15-2-97	6-3-97	20			
6	20-3-97	31-3-97	11			
7	2-4-97	14-4-97	11	2		
8	27-4-97	12-5-97	18	3		
9	14-5-97	3-6-97	19	2		
10	4-6-97	19-6-97	17	2		
MESdock				7	21	
11	24-7-97	6-8-97	13			
12	7-8-97	17-8-97	11			
13	26-8-97	3-9-97	9			
14			194	28	21	
15						
16						
17						
18						
19		feb-98				
	average trip		16,2	2,3	1,8	
	5 .		a 15			
			operation	wait	repair	total
5		months	days	days	days	days
	trip 213	9	194	28	21	243
	Contraction and a second strate of the second strat	5	81	12		93
	10 <b>—</b>	14	275	40	21	
1 ve	ar average	12	236	34	95	365
,			65%	9%	26%	100%

Estimate fuel consumpton / real consumption - Anwesha + 2 tenders period 11/1996 - 2/ 1998 MES

trips 2 t/m 19

Main engines:					
maximum consumption	233	gr/kWhr			
specific weight	0,835	gr/ltr			
maximum consumption	231	1	0,835	=	0,277 ltr/kWhr

#### THEORETICAL CALCULATION

	from			fuel oil con	sumption				
maximum	logbook	й	supposed	theoretical	estimated	full	reduced	total	total
power	running		actual	maximum	reduced			in	in
	hours	rpm	load kW	ltr/hr	ltr/hr	ltr	ltr	ltr	m3
275 kW ME port	1032	1800-1200	272-120		30	78512		78512	78,5
275 kW ME starb	1336	1800-1200	272-120	76,1	30	101670		101670	101,7
55 kW PS gen	2850	100%	80%	14,2	12,1		34485	34485	34,5
80 kW SB gen	3423	100%	40%	27,8	12,1		41418	41418	41,4
				11176- 1004					5
25 kW Harb gen	1280	100%	80%		4,1		5248	5248	5,2
			Sub-total	Anwesha		180182	81151	261333	261,3
							,		
100 kW Tender 3	1531		60% ?	30,1	17,5	1	26793	26793	26,8
100 kW Tender 4	1504		60% ?	30,1	17,5		26320	26320	26,3
						_			Contraction of the
			Sub-total t	enders			53113	53113	53,1
			Total Anw	esha + tende	ers			314446	314,4

#### ACTUAL MEASUREMENT ON BOARD

	from	consumption			CALCULATI		14 months pe nov'96 - feb '9	
	logbook	calculated	17 M 18				supposed	
	running	against	=total		a	ctual/theoretical	running	
	hours	ltr/hr	ttr	m3	m3		hours /day	days
275 kW ME port	1032	60	61920	61,9	78,5	79%	4*)	275
275 kW ME starb	1336	60	80160	80,2	101,7	79%	5*)	275
55 kW PS gen	2850	12	34200	34,2	34,5	99%	18	158
80 kW SB gen	3423	12	41076	41,1	41,4	99%	18	190
POP and a little particula								349
25 kW Harb gen	1280	4	5120	5,1 0,0		98%	6	213 **)
100 kW Tender 3	1531	16	24496	24,5	26,8	91%	10	153
100 kW Tender 4	1504	16	24064	24,1	26,3	91%	10	150
	TOTAL		271036	271,0	314,4	86%		
							<ul> <li>*) under full p</li> </ul>	oower
According informatio	n accumula	ted	251000	250				
17						**\ Uarb c	on 1 month out	ofordor

\*\*) Harb gen 1 month out of order

	costs/ltr Taka	ltr	total costs Taka
fuel oil	12,63	251000	3.170.130
lubrication oil	54,57	2660	145.156
	CONSUL SUBJECTS		3.315.286
petrol	20,59		

petrol

(00)

APPENDIX G

#### 4.3 BASIC SCHEDULE

#### 1. UNDERWATER INSPECTION

As the always existing risk of fishing nets (in relation to the particular working area of the vessel) a regular underwater inspection of the tailshafts/ propellers for possible damage will help to prevent further tailshaft damage.

#### 2. DRY DOCKING

3a

Considering the confined working area with risks (see 1.) a regular docking of 1\* year is advised. This will also cover the Lloyd's Inspection.

cover	ing appr. operational hours:	under water regular inspections	1st year 1500	2nd year 3000	3rd year 4500
-	Hull damage	X			
-	Tailshafts with seals	X	Х	Х	Х
-	clearance shaft/ bush		Х	Х	Х
-	Condition of propellers	×	Х	Х	Х
-	Condition of rudders/ bearings		Х	Х	Х
	Anti fouling/ paint condition		Х	Х	Х
<b></b>	Condition of hull anodes		X	X	Х
_	Cleaning of seainlets		Х	Х	Х
-	Hull valves		X	×	Х
STEEF	RING INSTALLATION				
	Steeringgear machine		Х	Х	Х
-	Rudderstock bearings		Х	Х	Х

#### 3b PROPULSION ENGINES Main engines Caterpillar 3408 - 1500 hours/ year

3c

3d

3e

	Hours		50 X	125 X	<u>250</u> X	1000 X	3000 X	5000 X	10.000 X
PROPULSION GE Twindisc - 1500 h Oil & filter change Rubberblock insp	ours/ year	3	HOU	RS		1000 X			
NETWORK ENGI Generator engine		r 3304	- 2,500	hours/ye	ear				
Hours Maintenance Meggertest	50 X	125 X	<u>250</u> X	1000 X	2000 X	<u>3000</u> × 次	4000 X	6000 X	10000 X
HARBOUR ENGI Mitsubishi - 1500 Maintenance Meggertest			50 X	250 X	500 X	1000 X X	1st year	2nd year	3rd year

covering appr. operational hours:

For specific maintenance procedures see Owners Manual and ANNEX 3

1500 3000 4500

#### 4 SUPPORTING SYSTEMS

Coolingwatersystem Lubricating oil system Fuel oil system Compressed air system General service system Bilge/ballast system

#### 5 ELECTRICAL SYSTEM

- 6 DECKEQUIPMENT Anchorwindlass Deckcrane
- 7 DOMESTIC SYSTEMS Fresh water system Ventilation system Cooling system

TENDERBOATS

PROPULSION ENGINE					
Hou	Irs	10	50	200	400
		Х	Х	Х	Х
WATERJETS PP-JET				Х	

# APPENDIX H

ESTIMATED COSTS SCHEDULE FOR MAINTENANCE/ REPAIRS BASED UPON 65 % YEARLY OPERATIONAL DAYS OF my ANWESHA

	estimated	costs Dfl						1st year					1st year	2nd year	3rd year
-	m.v. ANWESHA	Dil													
	under water inspection	100		-	-			6					600	600	600
	drydocking	2000						1					2000	2000	2000
	painting	3000						1					3000	3000	300
	hull anodes	1500						1					1500	1500	1500
	cleaning	500						1					500	500	50
	check tailshafts	500						1					500	500	50
a	steering gear	100						1					100	100	100
													8200	8200	820
500	hrs each/year Cat 3408	HOURS	50	125	250	1000		1st year	3000		5000	(10.000)			
		inspect	60		1	1	1			1			0	0	
	and the second se	inspect		24									0	0	
	estimated costs Dfl	600			12								7200	7200	720
	estimated costs Dfl	750				2							1500	1500	150
	estimated costs Dfl	3500			_				2					7000	
	estimated costs Dfl	4000									2				800
													8700	15700	1670
c	gearboxes SB+PS				12								0	0	
		200						4					800	800	80
													800	800	80
2500	hrs each/year Cat 3304	HOURS	50	125	250	1000	2000	1st year	3000	4000	(6000)	(10.000)			
id id	network engines	inspect	100								-		0	0	
		inspect		40									0	0	
	estimated costs Dfl	500			20								10000	10000	1000
	estimated costs Dfl	700				5							3500		
	estimated costs Dfl	1750			1		2						3500		
	estimated costs Dfl	2500							2				0		
	estimated costs Dfl	2700								2				5400	
													17000	30900	2740
1500	hrs/ year	HOURS	10	50	250	1000		1st year							
30	harbourset	0		-									0	0	
		0		30							-		0	0	
	estimated costs Dfl	100			6								600	600	60
	estimated costs Dfl	250				1							250	250	
	estimated costs Dfl	1000						1					1000		
	estimated costs Dfl	1000							1					1000	
	estimated costs Dfl	2000							1						200
													1850	2850	48
4	supporting systems	3000		-				1					3000	3000	30
F	electrical system	2500						1					2500	2500	250
5	electrical system	2300				1							2000		
6	deckequipment	500						1					500	500	50
7	domestic systems	1000						1					1000	1000	10
15.00	TENDERBOATS	HOURS	10	50	200	400		1st year							
	hrs each/ year	HOURS	10	A COLUMN A	200	400		1st year					1 0		
Ba	propulsion engines	0		60									1500		
		25		00	15								4500		
		1200	-		13	6					1	1	7200		
		1200											13200		
	L. H. Star	60		30									1500	1500	15
	batteries	50		30									1000	1000	
85	PP-waterjets		1										-		
	propellers+ring	500		1				6					3000	3000	30
_	prepeners mig	1								1					1

# APPENDIX I

C.	Survey Vessel		
SI. No.	Description	TAPP Number	Actual <sup>2)</sup> Number
1.	Skipper (MES)	1	1
2.	Engineer Grade "A" (MES)	1	1
2. 3.	Engineer Grade "B"	1	
4.	Skipper Grade-II	1	
5.	Sub-Assistant Engineer	1	
6.	Sailor	6	4
7.	Greaser	2	1
8.	Daughter Vessel Driver	2	
9.	Cook (Cook-B)	1	1
10.	Lasker	23	1
11.	Jetty Guard	3	3
12.	Assistant Cook	1	1
13.	Speed boat/Hovercraft operator (MES)		2 -
14.	Diver (MES)		1
	Sub-total of C	22	16

Staffing schedule intended and actually used during the MES project.

Note <sup>21</sup> Actual number as received from the office of the Executive Engineer, SSD/BW DB

#### Table 5.3 Staffing Survey Vessel

D.	Measurement Sub-division	-	,
SI. No.	Description	TAPP Number	Actual <sup>2)</sup> Number
1.	Sub-divisional Engineer	1	1
2.	Junior River Surveyor	8	4
2. 3.	Clerk-Cum-Typist	1	
4.	Gauge Reader	4	1
5.	Survey Khalashi	4	3
6.	M.L.S.S/Peon	1	
7.	Guard	. 1	
	Sub-total of D	20	ġ

Note 21 Actual number as received from the office of the Executive Engineer, SSD/BW DB

Table 5.4	Staffing	Measurement	Sub-division
-----------	----------	-------------	--------------

SI. No.	Description	TAPP Number	Actual <sup>2</sup> Number
1.	Sub-divisional Engineer	1	1
2.	Assistant Director	1	
З.	Tracer	1	
4.	Draftsman Grade-II	1	
5.	Clerk-cumTypist	1	
6.	M.L.S.S/Peon	1	
7.	Sweeper	1	1

